

# PATENT SPECIFICATION

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## DRAWINGS ATTACHED

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## (54) AN IMPROVEMENT IN OR RELATING TO DRILL CHUCKS

(71) We, THE JACOBS MANUFACTURING COMPANY LIMITED, a British Company, of Archer Tool Works, Archer Road, Sheffield 8, do hereby declare 5 the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

10 The invention relates to drill chucks and has for its object to provide an improvement therein.

According to the invention, a drill chuck is provided with a body part in which jaws 15 are slidably mounted for converging movement in respective bores; a nut member rotatably mounted on the body part but axially located in a circumferential groove encircling said body part, said nut member 20 having screwthreaded engagement with said jaws for advancing said jaws through a forward portion of the body part to grip a drill shank; and for retracting said jaws, a gear element with which the teeth of an 25 extraneous chuck key may be engaged to tighten or slacken the jaws; and a cylindrical or generally cylindrical sleeve formed separately from but connected to said gear element and extending rearwardly of the 30 body part to rotatably engage a cylindrical portion of the body part remote from the nut member. The nut member may be formed integrally with the gear element with which the teeth of an extraneous chuck key 35 may be engaged to tighten or slacken the jaws. Alternatively, the gear element may be formed separately from said nut member and be non-rotatably connected thereto on assembly. It is in fact preferable that the 40 gear element should be formed separately from the nut member because since the latter must be formed in halves so that it can be located in the circumferential groove in the body part, it can conveniently be held 45 together by the gear element formed as an unbroken part. In either case, however, the body part will be provided with at least one radial aperture for the reception of a pilot

end of such an extraneous key. The cylindrical sleeve may be made of a synthetic plastics material but in this case will preferably have a metal reinforcing member to strengthen it at its end which is connected to the nut member (the gear element previously referred to may be formed integrally with such a metal reinforcing member). The cylindrical portion of the body part remote from the nut member, with which the cylindrical sleeve is rotatably engaged, will preferably be substantially the same 50 diameter as the said nut member.

In order that the invention may be fully understood and readily carried into effect, the same will now be described, by way of example only, with reference to the accompanying drawings, of which:—

Fig. 1 is a side view, partly in longitudinal section, of a drill chuck embodying the invention, and

Figs. 2 to 4 are similar views illustrating possible modifications.

Referring now to Fig. 1, the drill chuck there illustrated includes a body part 10 having at one end a screw-threaded recess 12 for the reception of a power tool driving spindle (not shown) and at its other end an axially extending bore 14 for the reception of a drill shank (not shown). Three equally spaced bores 16, only one of which is shown in the drawing, diverge from the axially extending bore for the reception of respective jaws 18, the jaws being slidably mounted in the bores 16 so that as they are advanced they converge to grip a drill shank between parallel end portions and when they are retracted into the body part they release the shank.

A circumferential groove 20 extends around the body part intermediate the ends of the latter and breaks into the bores 16. An integral nut and bevel gear element generally indicated 22, formed in halves, engages the groove so that the nut portion 24 thereof, which is formed with a tapering internal screwthread, has threaded engagement with thread elements 26 of the jaws 18.

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5 The bevel gear portion of the element 22 surrounds a cylindrical portion of the body part in which three equally spaced radial blind bores 30 are formed, said blind bores being provided for the reception of a pilot end of an extraneous chuck key (not shown) having a bevel pinion capable of engaging the teeth of the bevel gear portion 28. In this way, the chuck jaws can be simultaneously advanced or retracted, as required, in known manner.

10 The integral nut and bevel gear element 22, which as previously stated is in halves, is axially located by its engagement in the groove 20 and is held together by a cylindrical sleeve 32 made of a synthetic plastics material with a metal reinforcing member 34 moulded in it at one end to provide a tight band encircling the element 22. The integral nut and bevel gear element is stepped for the reception of the reinforced end of the sleeve and the outside diameter of the sleeve is the same as that of the bevel gear portion 28 of the element 22. The end of the sleeve 15 remote from the integral nut and bevel gear element is inturned and engages rotatably on the periphery of a flange 36 which is integral with the body part at that end at which the screwthreaded recess 12 is formed.

20 Thus there is provided a drill chuck which by virtue of its construction is somewhat cheaper to produce than similar chucks of conventional construction. However, 25 various modifications may be made to the chuck just described. For example, in Fig. 2 there is illustrated a drill chuck which is basically the same as that shown in Fig. 1 except that the integral nut and bevel gear element 22 has been replaced by separate nut and bevel gear elements 38 and 40. In this case, the nut element alone is formed in halves so that it can be engaged in the groove 20. The bevel gear element is formed 30 as an unbroken ring which encircles the nut to hold it together. It is in fact an interference fit on the nut element so that it can transmit drive to the latter. The bevel gear element registers on a cylindrical portion 42 of the body part which acts as a bearing for the assembled nut and bevel gear elements. A cylindrical sleeve 44 encircles a part of the gear element at one end and the flange 36 at the other in the same way as the sleeve 32 in the chuck described with reference to 35 Fig. 1. However, it will be understood that since the sleeve in this case plays no part in holding together the halves of the split nut it need not be provided with a moulded-in metal reinforcing member, that is to say if it is made of a synthetic plastics material. It will be understood that the sleeve could be made of steel (either of drawn tube or machined from the solid) in either one of the 40 constructions illustrated.

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In Fig. 3, there is illustrated a further possible modification in which the integral nut and bevel gear element 22, formed in halves, is held together by a substantial metal band 46 which has been forced onto the stepped portion of the integrally formed nut and bevel gear element before the cylindrical sleeve 32 has been assembled in position. In this case, the cylindrical sleeve is very slightly inturned as shown at its end 48 which encircles the metal band and the latter is stepped so that the cylindrical sleeve is able to snap into position therein. The sleeve is of course made of a synthetic plastics material and is able to be forced over the wider part of the metal band on assembly. In this case of course the outside diameter of the cylindrical sleeve is somewhat greater than that of the bevel gear portion 28 of the element 22 but the corner of the sleeve is smoothly radiused so that this fact is not regarded to be a serious disadvantage.

In Fig. 4 there is illustrated a still further possible modification in which the sleeve 32 is made as a pressing from a relatively light gauge metal plate. Substantial strength has been imparted thereto by forming it with a completely turned under edge 50 at that end which tightly encircles the integral nut and bevel gear element 22. The metal sleeve has also been formed with a series of flutes 52 which further strengthen the light gauge wall of said sleeve and in addition provide a convenient gripping surface for the user's hand when he requires to make manual adjustments. In addition, to increase the bearing area between the sleeve and the body part at the end of the sleeve remote from the integral nut and bevel gear element, the width of the flange 36 formed on said body part has been increased and that end of the sleeve has been formed with a completely inturned portion having a flange 54 which extends concentrically 100 within the generally cylindrical shape of the sleeve.

It will of course be understood that although the improved sleeve illustrated in Fig. 4 is shown encircling an integral nut and bevel gear element 22, it could equally well be used in association with separate nut and bevel gear elements as illustrated in Fig. 2. It will also be understood that in any of the constructions including a sleeve made of a synthetic plastics material, said sleeve may be formed with a series of flutes such as the flutes 52 shown in Fig. 4 and may also be provided with a completely inturned flange such as flange 54 shown in Fig. 4.

Various other modifications could be made without departing from the scope of the invention. For example, it will be understood that the end of the cylindrical sleeve which encircles the flange 36 need not 130

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necessarily be inturned, that is to say, if that end of said sleeve is of plain cylindrical form the diameter of the flange 36 may be increased to form a bearing co-operating with the internal diameter of the sleeve. It will also be understood that the body part may be adapted for connection to any kind of power tool driving spindle, that is to say, for example, it may be provided with a screw-threaded spigot portion instead of the internally screwthreaded recess 12.

WHAT WE CLAIM IS:—

1. A drill chuck provided with a body part in which jaws are slidably mounted for converging movement in respective bores; a nut member rotatably mounted on the body part but axially located in a circumferential groove encircling said body part, said nut member having screwthreaded engagement with said jaws for advancing said jaws through a forward portion of the body part to grip a drill shank, and for retracting said jaws, a gear element with which the teeth of an extraneous chuck key may be engaged to tighten or slacken the jaws; and a cylindrical or generally cylindrical sleeve formed separately from but connected to said nut member and extending rearwardly of the body part to rotatably engage a cylindrical portion of the body part remote from the nut member.
2. A drill chuck according to claim 1, in which the nut member is formed integrally with the gear element with which the teeth of an extraneous chuck key may be engaged to tighten or slacken the jaws.
3. A drill chuck according to claim 1, in which a gear element is formed separately from said nut member and non-rotatably connected thereto on assembly.
4. A drill chuck according to claim 3, in which the gear element is formed as an integral part of the cylindrical or generally cylindrical sleeve.
5. A drill chuck according to any one of claims 1 to 3, in which the cylindrical or generally cylindrical sleeve is made of a synthetic plastics material and has a metal reinforcing member to strengthen it at its end which is connected to the nut member.
6. A drill chuck according to claim 5, in which the gear element is formed integrally with the metal reinforcing member.
7. A drill chuck according to any one of claims 1 to 3, in which the cylindrical or generally cylindrical sleeve is made as a pressing from metal plate.
8. A drill chuck according to claim 7, in which the cylindrical or generally cylindrical sleeve has been formed with a completely turned under edge at an end which tightly encircles at least a part of the gear element with which the teeth of an extraneous chuck key may be engaged to tighten or slacken the jaws.
9. A drill chuck according to either one of claims 7 and 8, in which the cylindrical or generally cylindrical sleeve has been formed with a series of flutes which strengthen the wall of said sleeve and provide a convenient gripping surface.
10. A drill chuck according to any one of claims 7, 8 and 9, in which the cylindrical or generally cylindrical sleeve has been formed with a completely inturned portion having a flange which extends concentrically within the generally cylindrical shape of the sleeve to form a bearing surface between the sleeve and the body part at the end of the sleeve remote from the nut member located in the circumferential groove in said body part.
11. A drill chuck according to any one of claims 3 to 10, in which the gear element is formed separately from the nut member and the latter is formed in halves so that it can be located in the circumferential groove in the body part, being held together by the gear element or by the cylindrical sleeve on which the gear element is formed as an unbroken part as the case may be.
12. A drill chuck according to any one of the preceding claims, in which the body part is provided with at least one radial aperture for the reception of a pilot end of an extraneous key which can be used to tighten or slacken the jaws.
13. A drill chuck according to any one of the preceding claims, in which the cylindrical portion of the body part remote from the nut member, with which the cylindrical sleeve is rotatably engaged, is substantially the same diameter as the said nut member.
14. A drill chuck constructed, arranged and adapted to operate substantially as hereinbefore described with reference to and as illustrated by Fig. 1 or Fig. 2 or Fig. 3 or Fig. 4 of the accompanying drawings.

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2 SHEETS      This drawing is a reproduction of  
                    the Original on a reduced scale  
                    Sheet 1

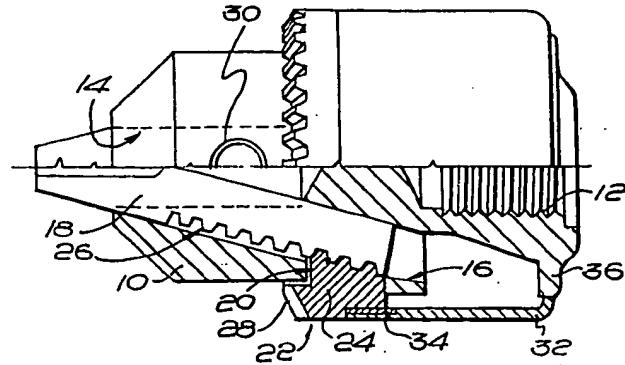


FIG. 1

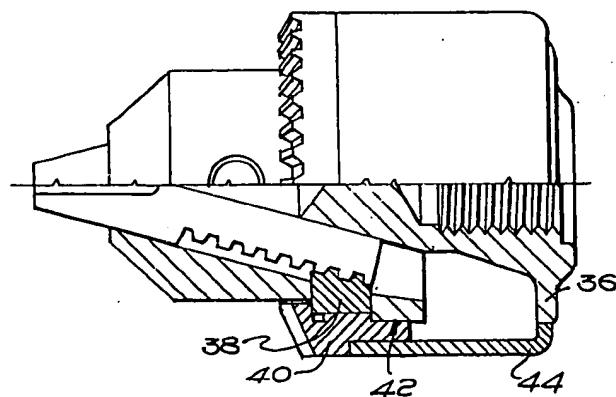


FIG. 2

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COMPLETE SPECIFICATION

2 SHEETS

*This drawing is a reproduction of  
the Original on a reduced scale  
Sheet 2*

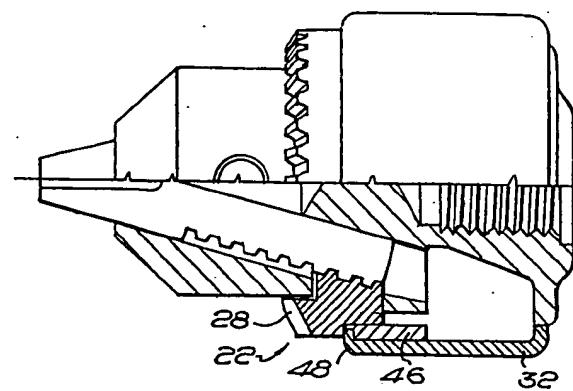


FIG.3

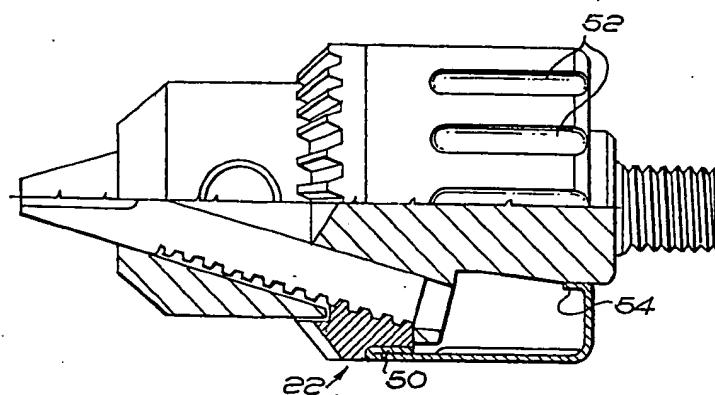


FIG.4